ARB AIR LOCKER Air Operated Locking Differentials

RD143		Dana 44,32 SPL,3.73 & DN			
ITEM#	QTY	DESCRIPTION	PART #	NOTES	
1	2	SEAL HOUSING O-RING	160207	1	
2	1	SEAL HOUSING ASSEMBLY	081803		
3	2	SHIM KIT	SHK009		
*	2	MASTER SHIM	150352		
4	1	BONDED SEAL	160703		
5	1	CLUTCH GEAR	050804		
6	1	THRUST BLOCK	110509		
7	1	SPIDER BLOCK	070201		
8	1	SIDE GEAR	SEE NOTE	4	
9	2	COUNTERSUNK SCREW	200213		
10	4	CROSS SHAFT RETAINING PIN	120601		
11	2	TAPERED ROLLER BEARING	160101	2	
12	1	FLANGE CAP ASSEMBLY	027305		
13	12	RETURN SPRING	150113		
14	1	SPLINED SIDE GEAR	SEE NOTE	4	
15	4	SHORT CROSS SHAFT	060403		
16	4	PINION GEAR	SEE NOTE	4	
17	4	PINION THRUST WASHER	151110		
18	2	SIDE GEAR THRUST WASHER	151010		
19	1	DIFFERENTIAL CASE	013005		
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111		
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201		
*	1	AIR LINE (5mm DIA X 6m LONG)	170301		
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501		
*	1	SOLENOID VALVE (12V)	180103		
*	1	SWITCH	180209		
*	1	SWITCH COVER (FRONT)	180210		
*	1	SWITCH COVER (REAR)	180211		
*	10	CABLE TIE	180301		
*	1	WARNING LABEL	210101		
*	1	BUMPER STICKER	210102		
*	1	OPERATION & SERVICE MANUAL	210200		
*	1	INSTALLATION GUIDE	2102143		

Specs:

Axle Spline	32 tooth, Ø35.8mm [1.41"]		
Ratio Supported	3.73:1 & down		
Ring Gear ID	141.3mm [5.56"]		
Ring Gear OD	216mm [8.5"]		
Ring Gear Bolts	10 bolts on Ø168mm [6.61"]		
Ring Gear Torque	75Nm [55 ft-lb] (3/8" bolts)		
(see note 3)	95Nm [70 ft-lb] (7/16" bolts)		
Backlash	0.15-0.25mm [0.006-0.010"]		
Bearing Cap Torque	81Nm [60 ft-lb]		

Notes:

- 1 For replacement O-rings use only BS136 Viton 75.
- For replacement bearing use Timken part # LM104949 / LM104912.
- 3 Newer OEM Dana 44 ring and pinion sets may use 3/8", 7/16" or 1/2" bolts. The flange holes of the Air Locker may need to be drilled or reamed from Ø3/8" to Ø7/16" or Ø1/2" to suit.
- 4 Available only as complete 6 gear set # 728H171

Some Dana 44 ring gear bolts are left hand thread, and must be removed in a clockwise direction.

Suitable for use with ABS tone ring.

